**STRUCTURAL REPAIR MANUAL**

**51-44-11**

|  |  |
| --- | --- |
| DIAMETER DASH NUMBER | OVERSIZE HOLE DIAMETERS –INTERFERENCE FIT  |
| 1st OVERSIZE (NOMINAL DIA. +0.4 mm (1/64 in.)) | 2nd OVERSIZE (NOMINAL DIA. +0.8 mm (1/32 in.)) |
| HSL, HST 1/32 | NSA, ASNA 1/16 | MAX. | MIN. | MAX. | MIN. |
| mm | in. | mm | in. | mm | in. | mm | in. |
| 6 | 3 | Feel free to contact us for more details on hole dimensions |
| 8 | 4 |
| 10 | 5 |
| 12 | 6 |
| 14 | 7 |
| 16 | 8 |
| 18 | 9 |
| 20 | 10 |
| 24 | 12 |
| 28 | 14 |
| 32 | 16 |

*STANDARD REAMERS TABLE*

1st and 2nd Oversize Hole Diameters – Interference FIT – Pins (threaded)

*This table is not exhaustive, for specific reamers please complete the table below*

*CUSTOM STRAIGHT REAMERS*

ØDS

ØD

ØDP



LS

LU

LT

LP

|  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- |
| ØD | ØDP | ØDS | LT | LU | LP | LS | Quantity | Expected delivery time |
|  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |

Complete the table with the dimensions of your choice and send it to the attached email address: contact@soaweb.fr

For more details you can contact +33 6 30 67 28 58